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TROUBLESHOOTING TIPS

CNC MACHINE IGNORES TOOL CHANGE

The following outlines the procedure to correct the problem of the CNC machine ignoring a tool change.

1. Move your cursor over the word “by” in Powered by Gorilla CNC. Once the hand appears click and the menu bar should appear at the top of the screen.
2. Select “Config” from the menu bar.
3. From the Config drop down menu select “General Config”.
4. In the second section change the option to “Stop Spindle, Wait For Cycle Start”. Click “OK”.
5. Again select “Config” from the menu bar and select “Save Settings”.
6. Move your cursor over the word “by” in Built by General and this will allow you to hide the menu bar.

If this does not correct the problem then log onto the General CNC website and on the technical support page fill in a service request ticket and detail the problem. We will contact you very soon to resolve the issue.



www.generalcnc.ca